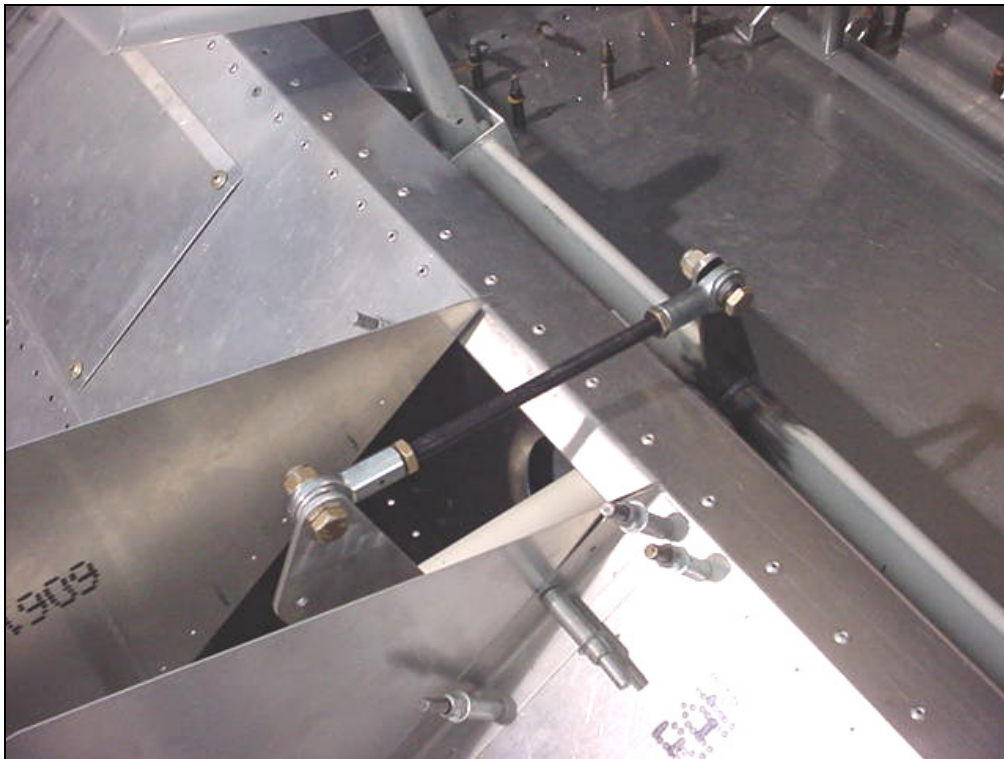
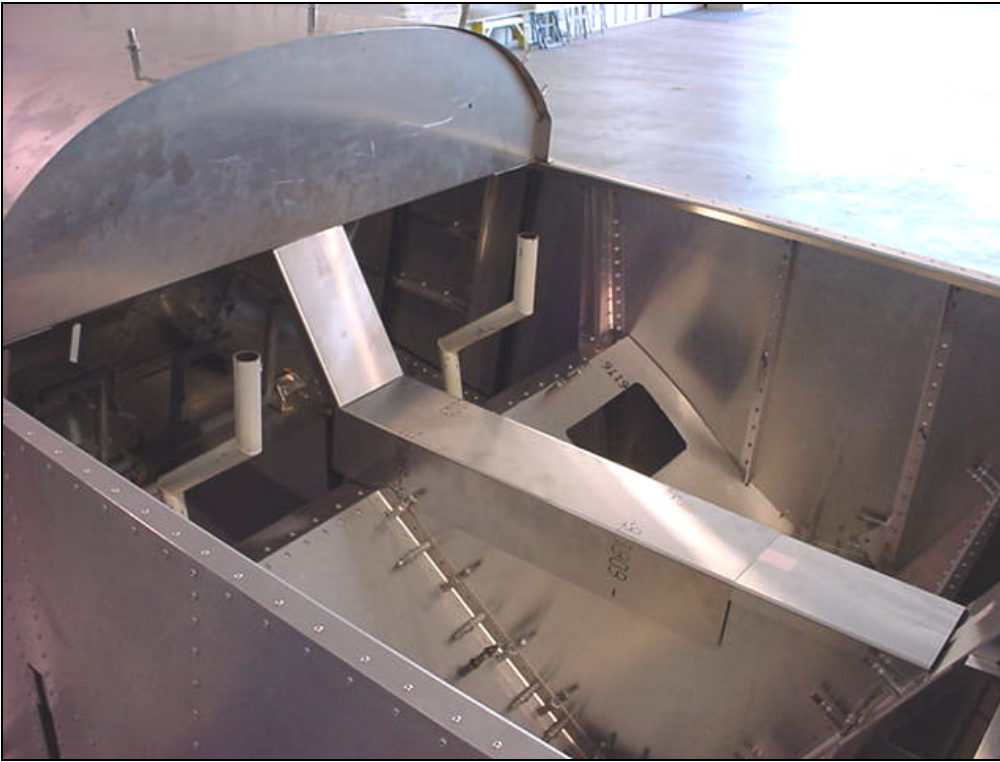


Reinstall the Arm Rest  
Side 6B18-1



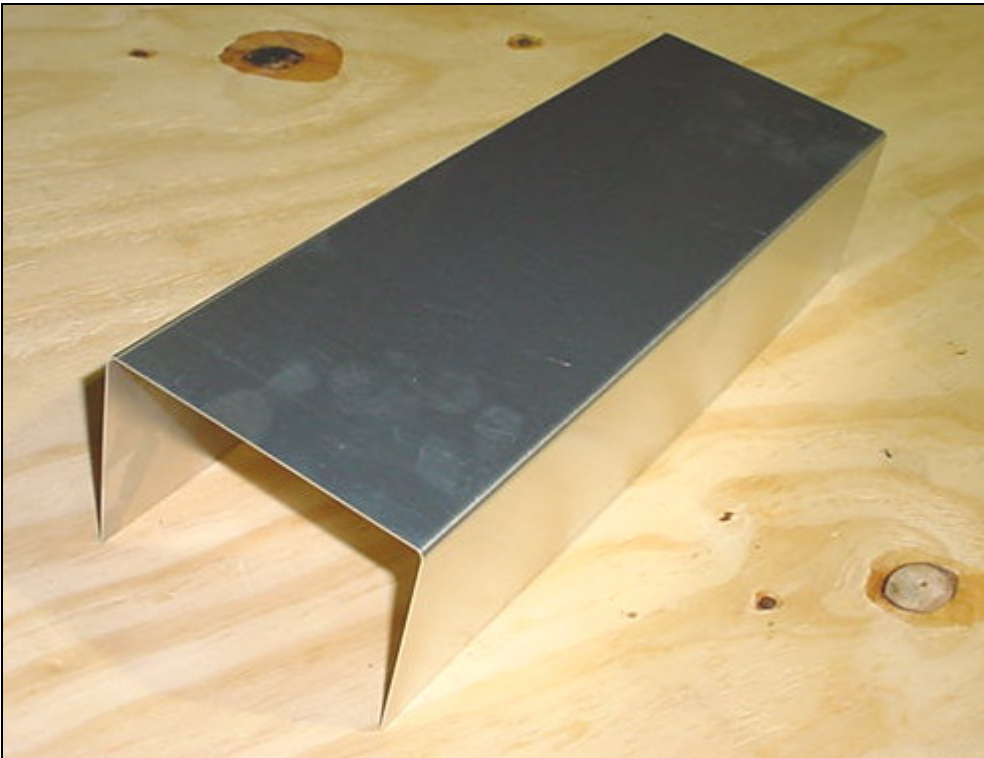
Cleco left and right Arm Rest Side riveted to the L angles.  
Before riveting, don't forget the Seat Belt Attachment Doubler Plate 6B18-3

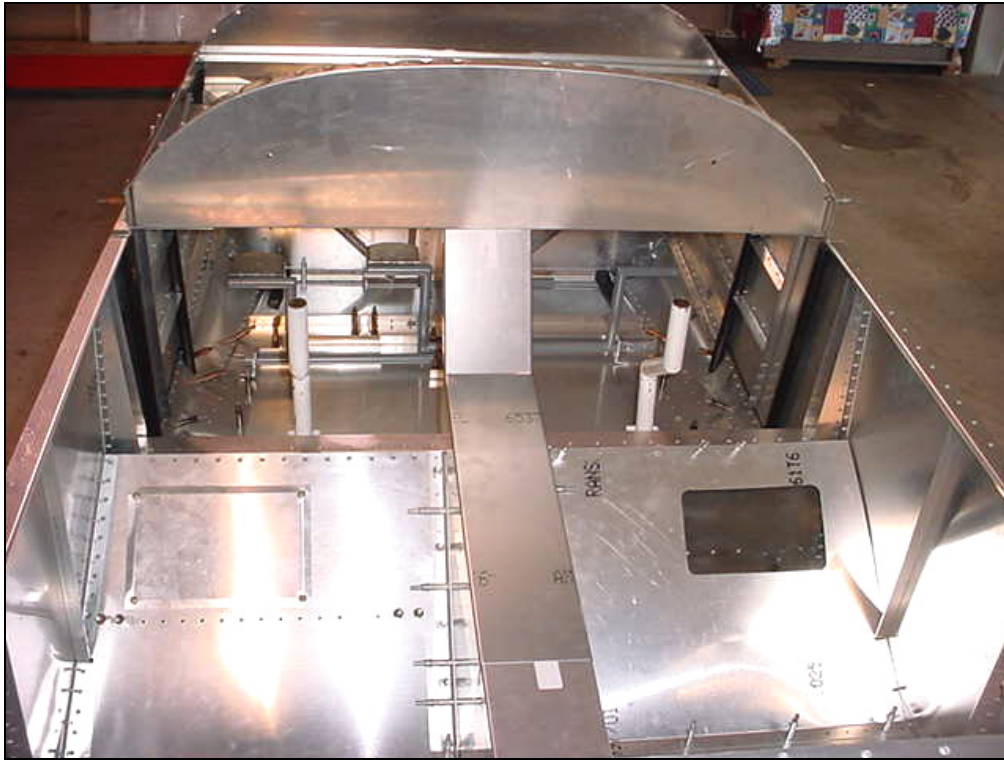
**6B18-2  
ARM REST COVER**



Cut a piece of L angle 120mm (same width as the Arm Rest cover), open the flange 30 degree. Drill and cleco the angle in the corner between 6B18-2 and the Center Seat Back Channel 6B16-2

**6DS1-2  
FRONT COVER**





The front cover overlaps on top of the Arm Rest Cover 6B18-2

The side flanges of the Front Cover can be attached with nut-plates for future inspection of the Bellcrank 6DS1-3



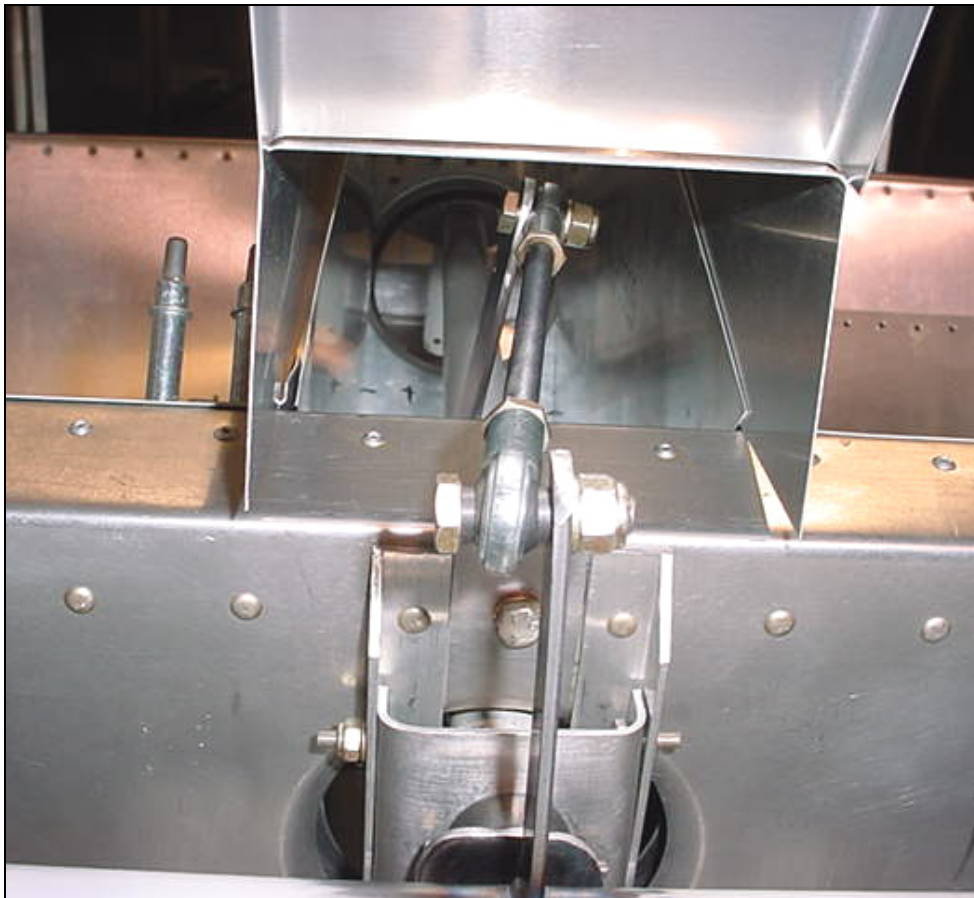
### 6K2-1 CENTER CONSOLE

Trim the length of the console to fit underneath the instrument panel and to the front of the Front Cover. Either drill corner relief holes and bend the web to form a flange, or rivet a piece of angle to install the console.

The side flange of the Front Cover rest on top of the spar. Adjust the fore and aft position of the Front cover to establish a suitable angle for the Center Console.



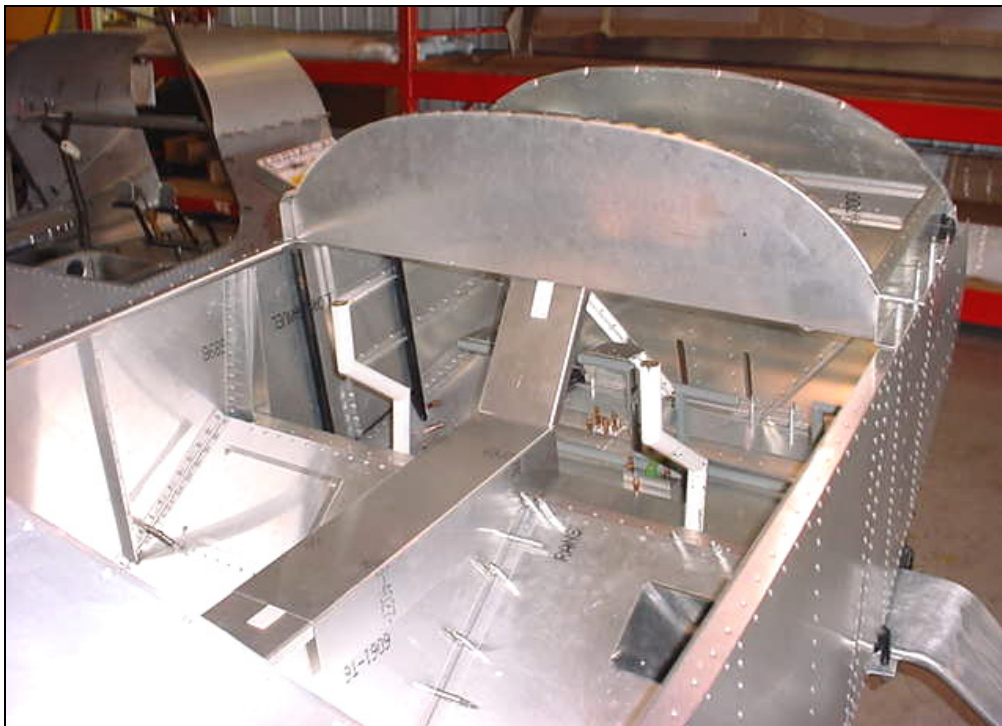
.025" corner gussets can be added to enhance the appearance of the side flanges.



CHECK: The top of the Bellcrank does not touch the top of the Front Channel.



Dual stick installation in the tail dragger configuration.



Dual Stick Configuration