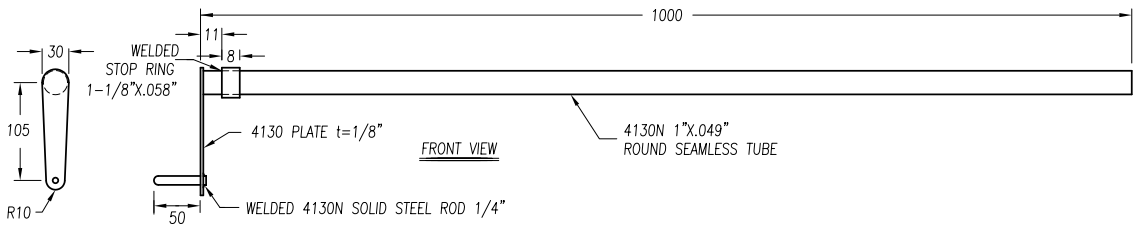
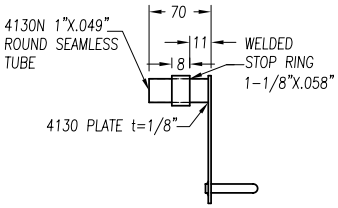
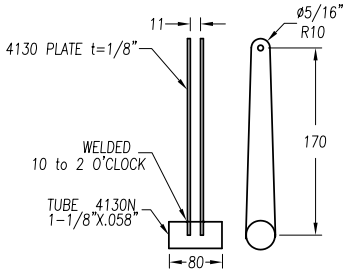
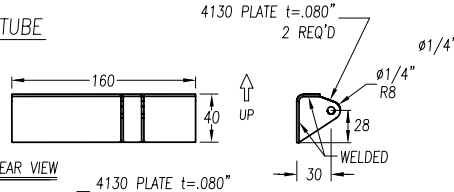
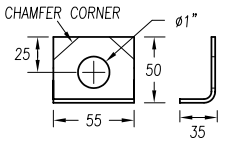






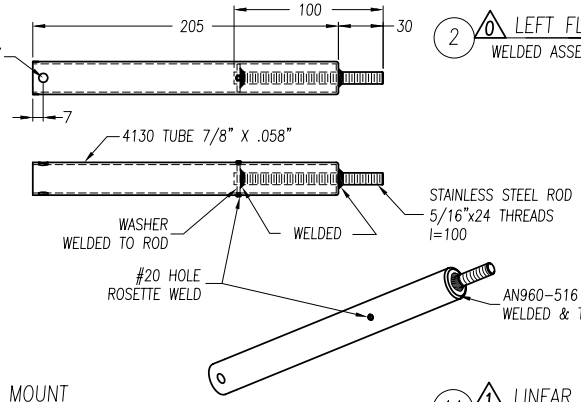
1 0 RIGHT FLAP CONTROL TUBE
WELDED ASSEMBLY (1 REQ'D)





5 0 FLAP CONTROL BEARING
t=.125" 6061-T6 (2 REQ'D)

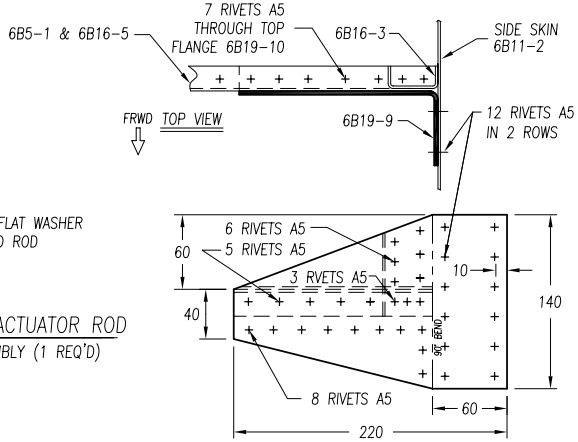
2 0 LEFT FLAP CONTROL TUBE
WELDED ASSEMBLY (1 REQ'D)

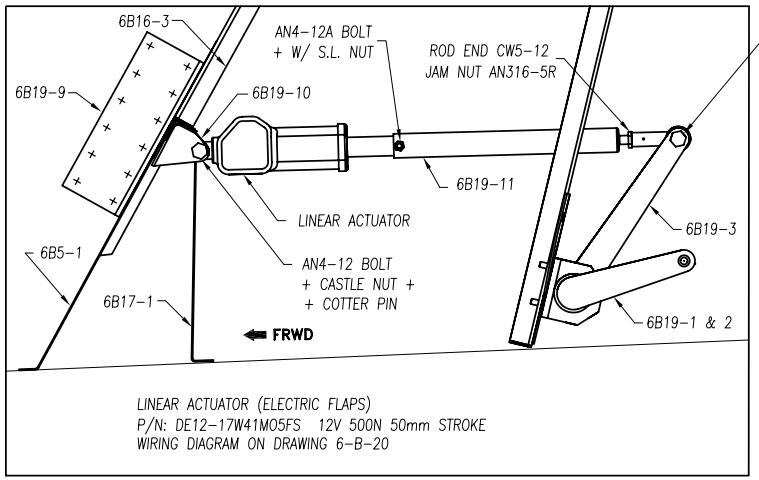


10 1 LINEAR ACTUATOR MOUNT
WELDED ASSEBMLY (1 REQ'D)

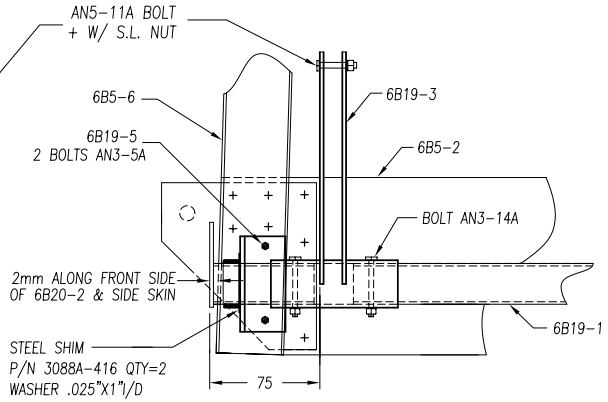
11 1 LINEAR ACTUATOR ROD
WELDED ASSEMBLY (1 REQ'D)

3 0 FLAP CONTROL ARM
WELDED ASSEMBLY (1 REQ'D)





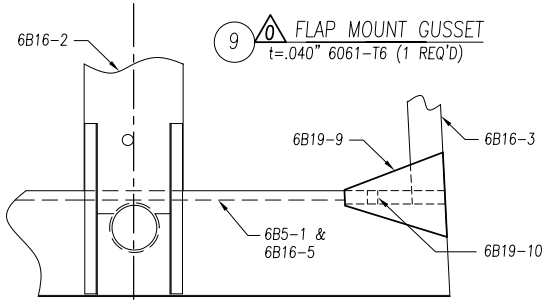
LINEAR ACTUATOR (ELECTRIC FLAPS)
P/N: DE12-17W41MO5FS 12V 500N 50mm STROKE
WIRING DIAGRAM ON DRAWING 6-B-20



LEFT SIDE REAR VIEW: BEARING 6B19-5 POSITIONED ON BACK SIDE OF CHANNEL 6B5-2 WITH 2 BOLTS THROUGH UPRIGHT 6B5-6 & PLATE 6B5-4

NOTE: CENTER OF CONTROL TUBE 6B19-1 AND 6B19-2 IS IN LINE WITH CENTER OF FLAP PIANO HINGE 6W1-4

9 0 FLAP MOUNT GUSSET
t=.040" 6061-T6 (1 REQ'D)



LEFT SIDE FRONT VIEW: GUSSET 6B19-9 INSTALLED ON FRONT SIDE OF SEAT PANEL 6B5-1, MOUNT 6B19-10 POSITIONED ON BACK SIDE OF ANGLE 6B16-5

ZODIAC CH 601 XL	FLAP CONTROLS (ELECTRIC FLAP ACTUATOR)	6-B-19
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