

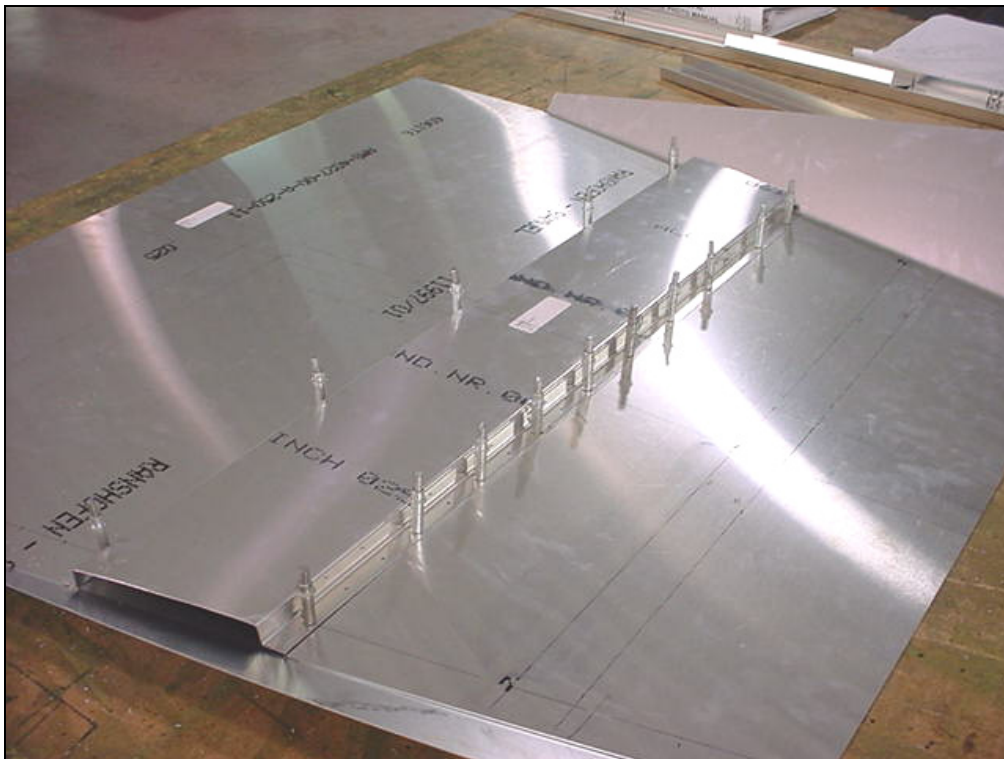
CABIN FLOOR 6B10-1

Layout the aircraft center line on the cabin floor skin: check that it is square with the front and aft edge of the cabin floor skin.

HEEL SUPPORT 6B8-8

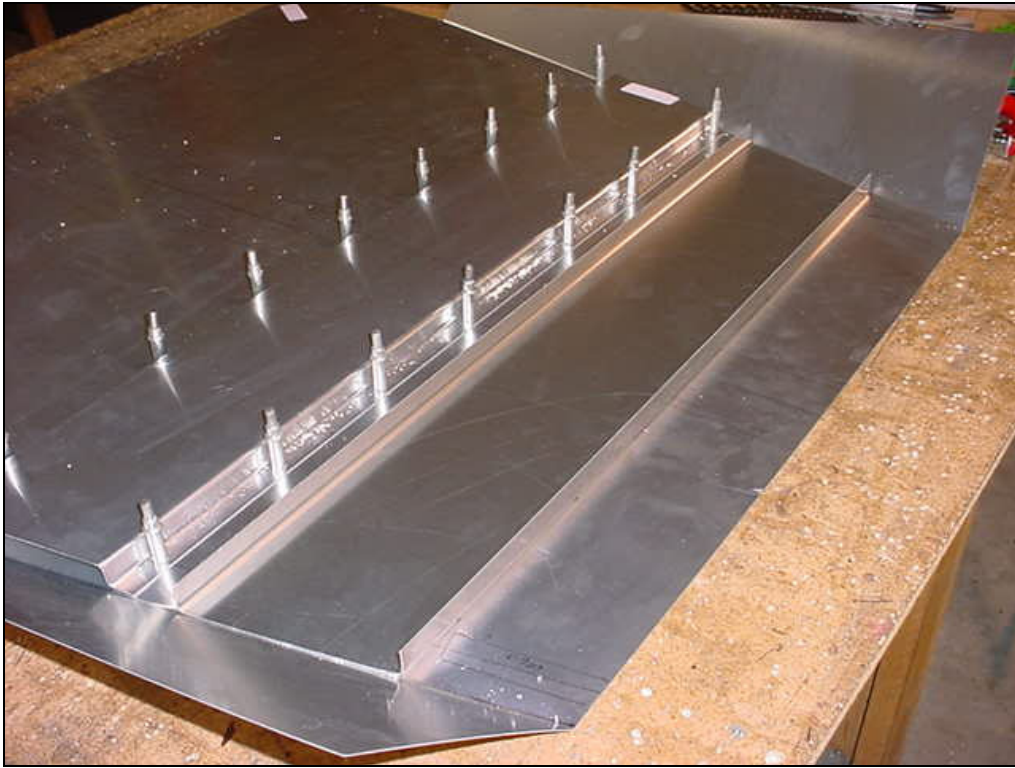
CHECK: The ends of the Heel Support are even with the bend in the Floor Skin.

Refer to drawing 6-B-10 to identify the pre-drilled rivet lines in the cabin floor skin. With a marker, extend the rivet lines for the heel support to the edge of the bend.



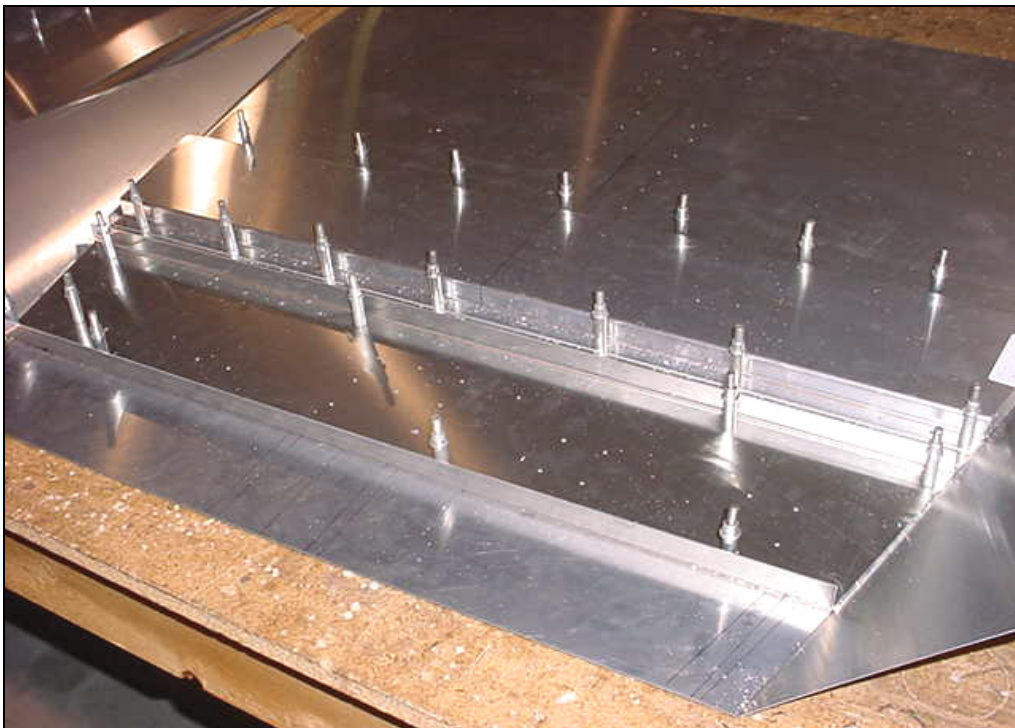
A4 PITCH 40

Position the heel support over the pre-drilled rivet lines.

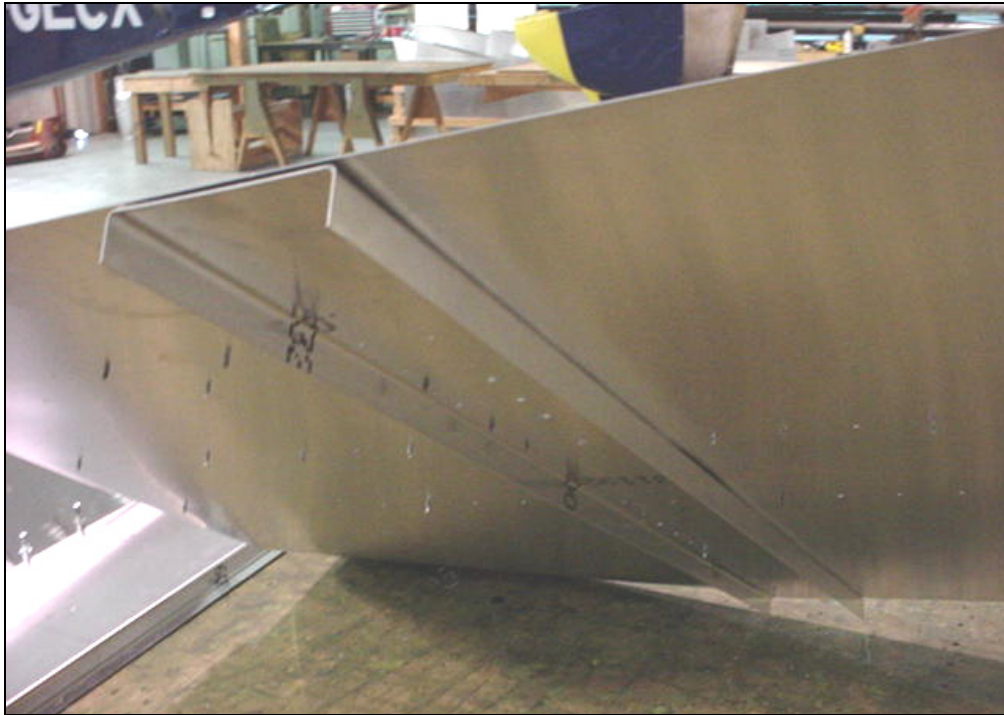


**Pedal bearing channel
6B8-3**

95mm distance from the front edge of the cabin floor skin to the front flange of the channel is 95mm



Back drill and cleco with #40 pilot holes.



**FLOOR STIFFENER
6B10-2**

A4 PITCH 40
In 2 parallel rivet lines
70mm apart

Clamp the Stiffener on the underside of the Floor skin.
First drill the intersection holes, then layout the between rivets pitch 40



**LOWER FRONT
LONGERONS
6B10-3**

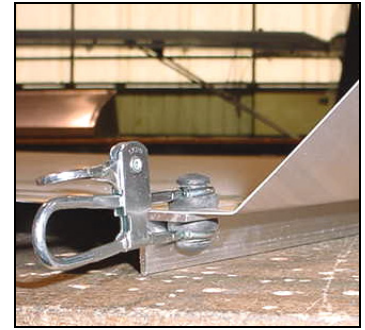
Chamfer the front and aft
corners of the vertical
flange only.
Qty: 1L + 1R

Orientation: the vertical
flange is I/B

Ref. Bottom diagram on
6-B-10

Clamp the Longerons on
the underside of the floor
skin.

Measured along aft edge of floor skin: 520mm from aircraft center line to
Longeron rivet line,
Measured along the front edge skin: 305mm to the Longeron rivet line.



Clamp the lower front longerons 6B10-3 to the underside of the cabin floor.
Drill and Cleco when the rivet line is visible (edge distance = 9.5mm).



Photo of right side.