

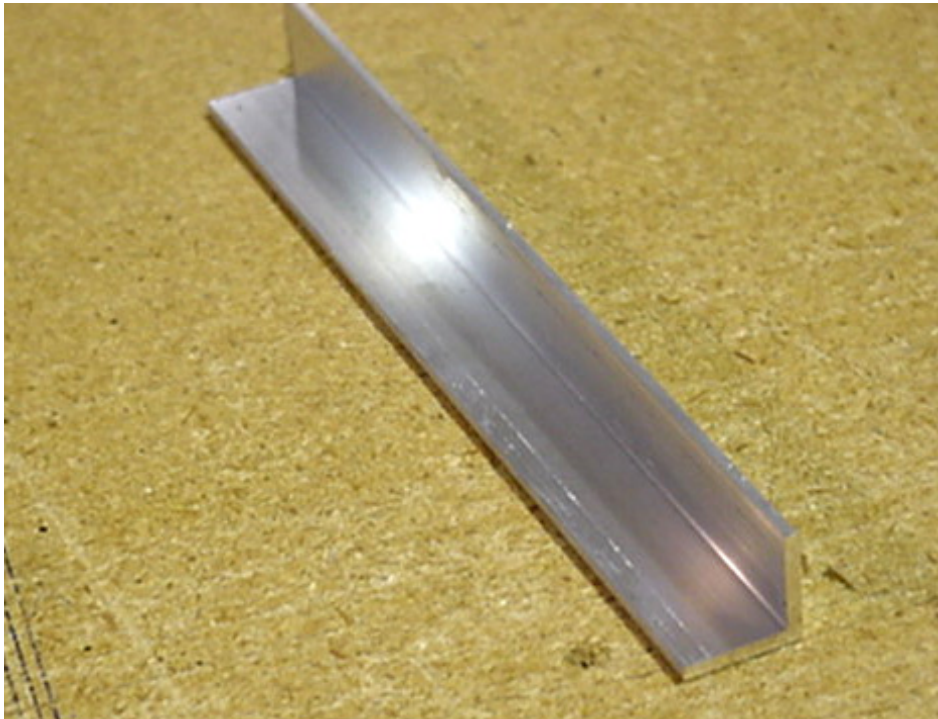
SECTION 4 RADIATOR INSTALLATION



- Radiator



6R4-1



6R4-2

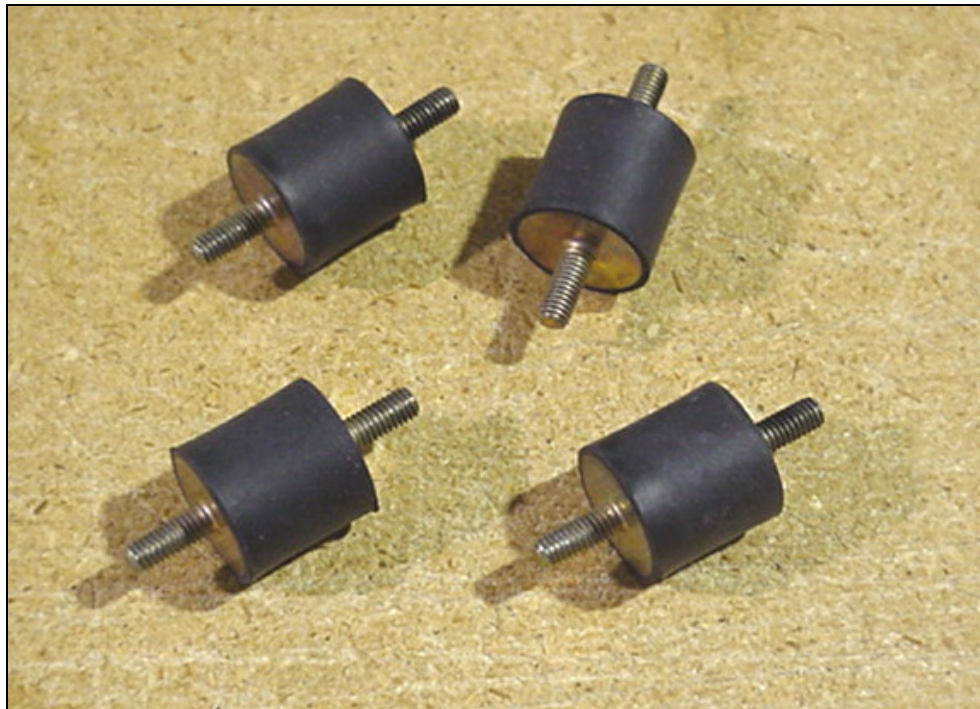
Extrusion bracket for top
right vibro stop.

L=250



**BOLT
M10X20**

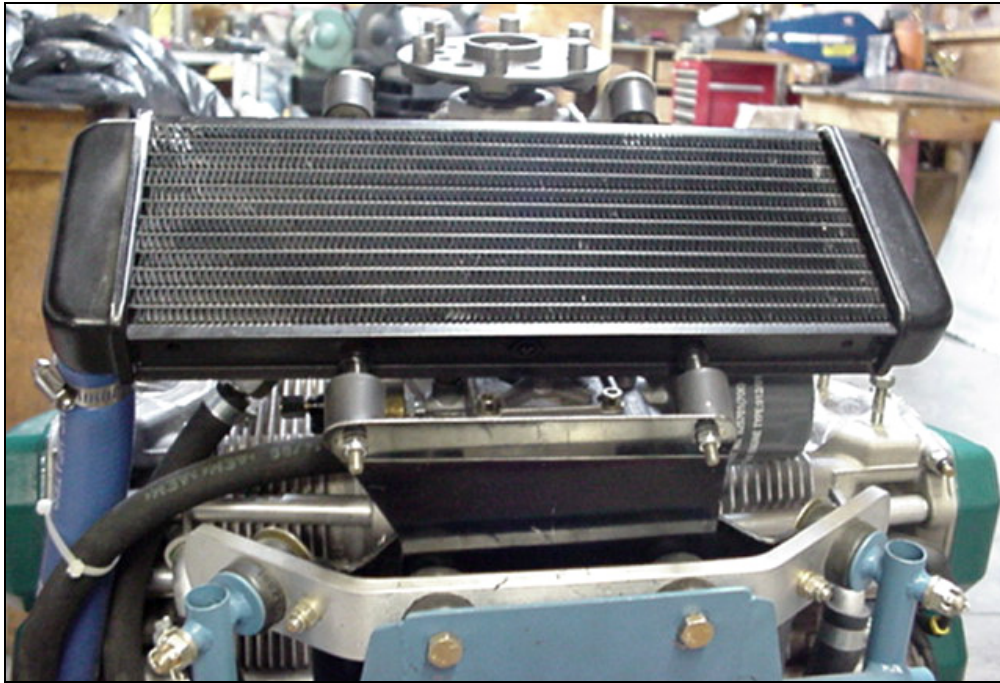
**LOCK WASHERS
LW 10ZP**



**316-004
VIBRO STOP
QTY=4**

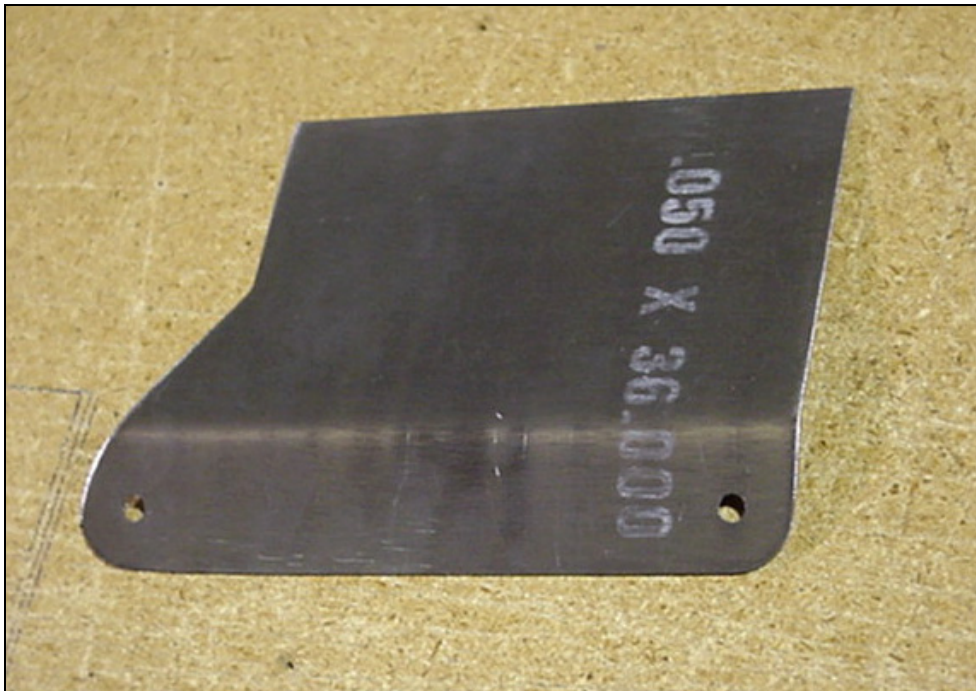
**156-014ZP
NUT M6
QTY=4**

Rubber shock mount (metric threads)



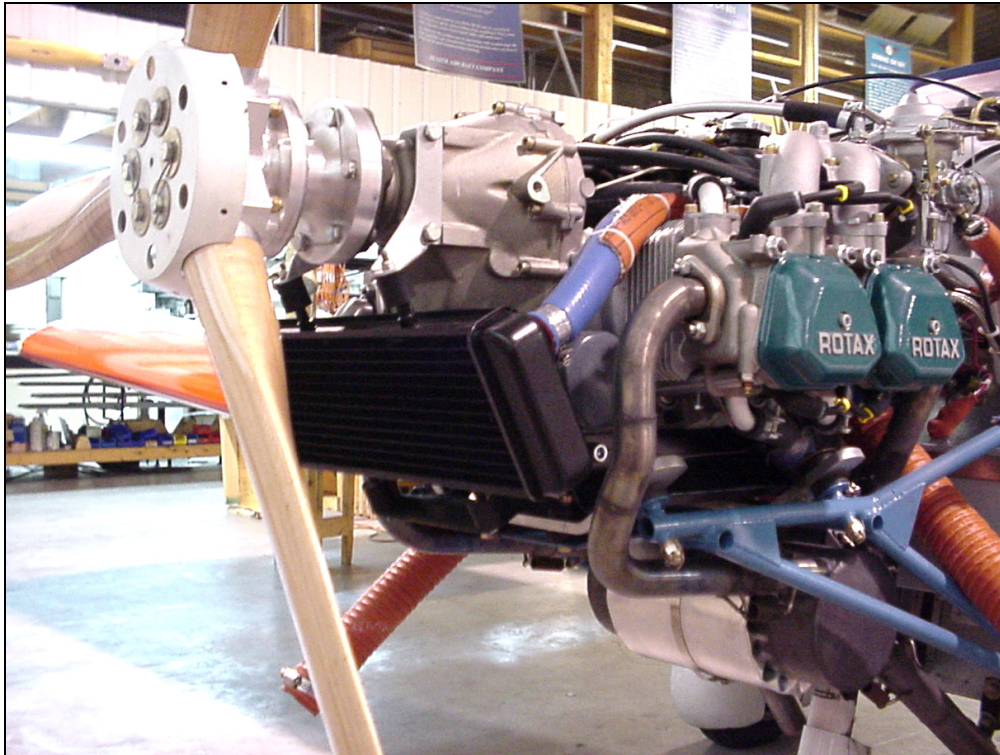
995-697
ROTAX RADIATOR
QTY: 1

The Vibro Stops screw into the radiator.

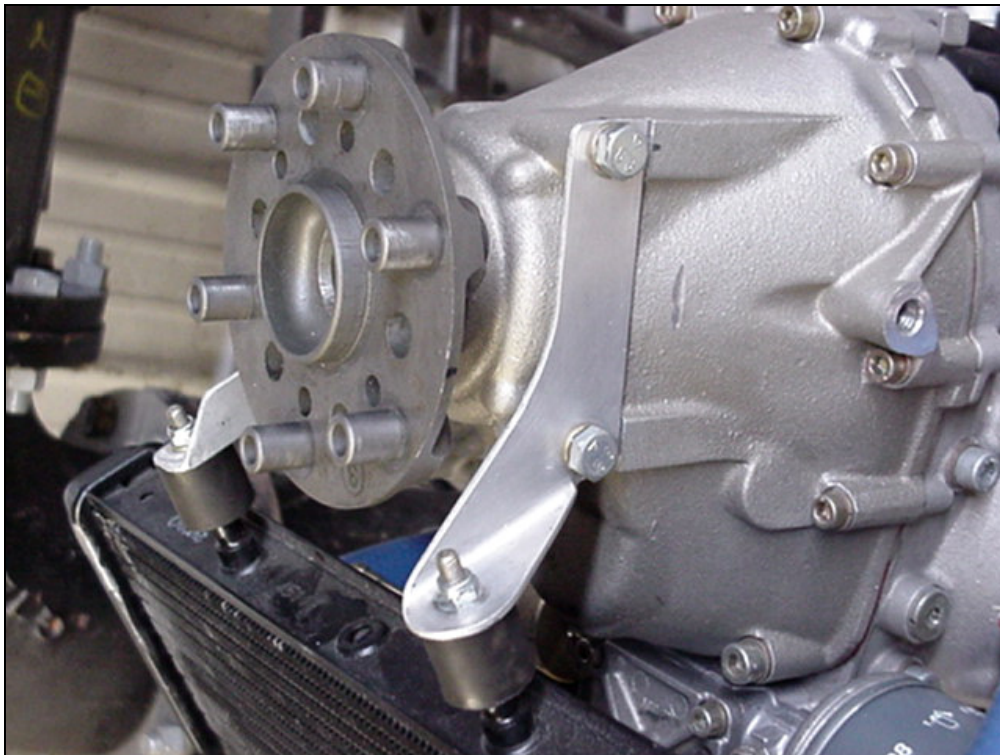


6R4-3

Bottom bracket with 6mm holes for the Vibro Stops 316-004

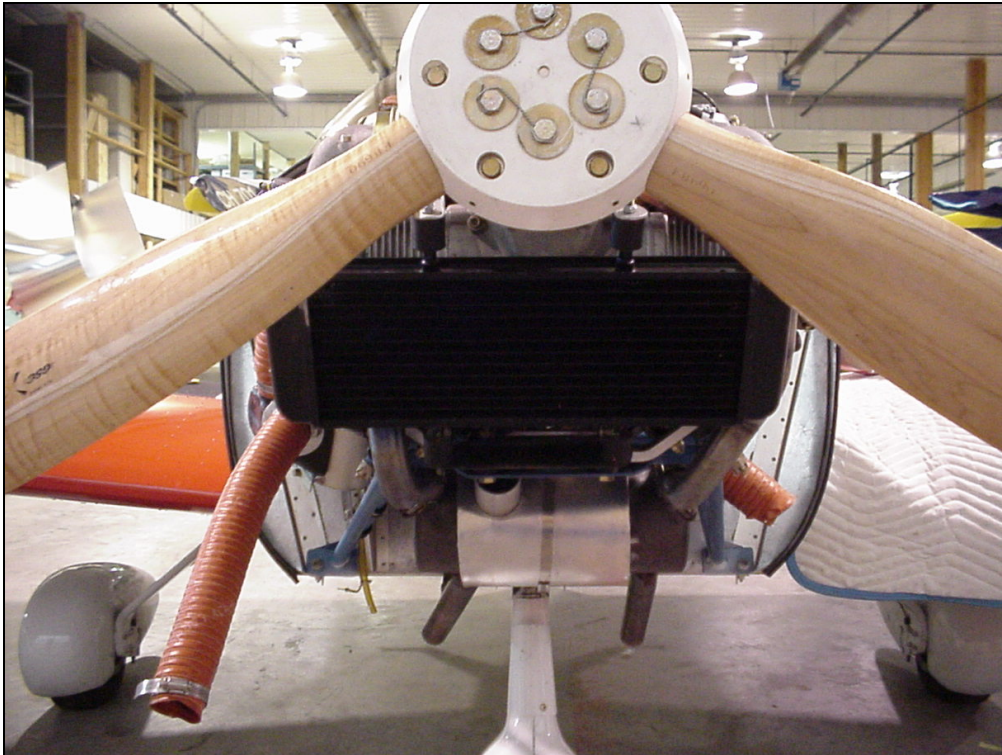
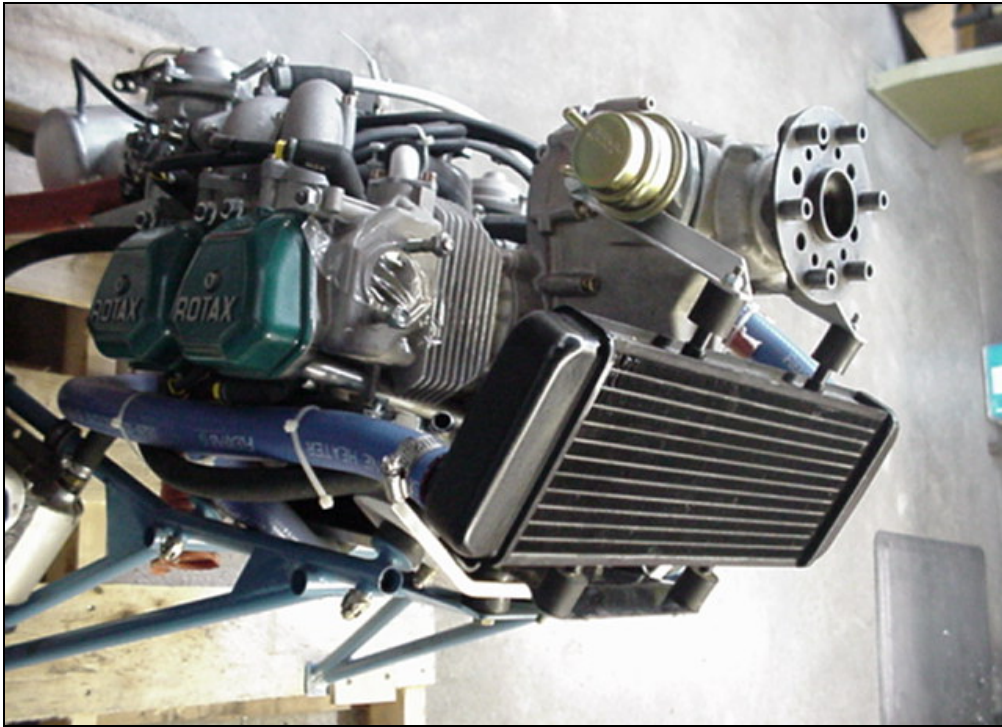


Holes in E1-1X to bolt the engine



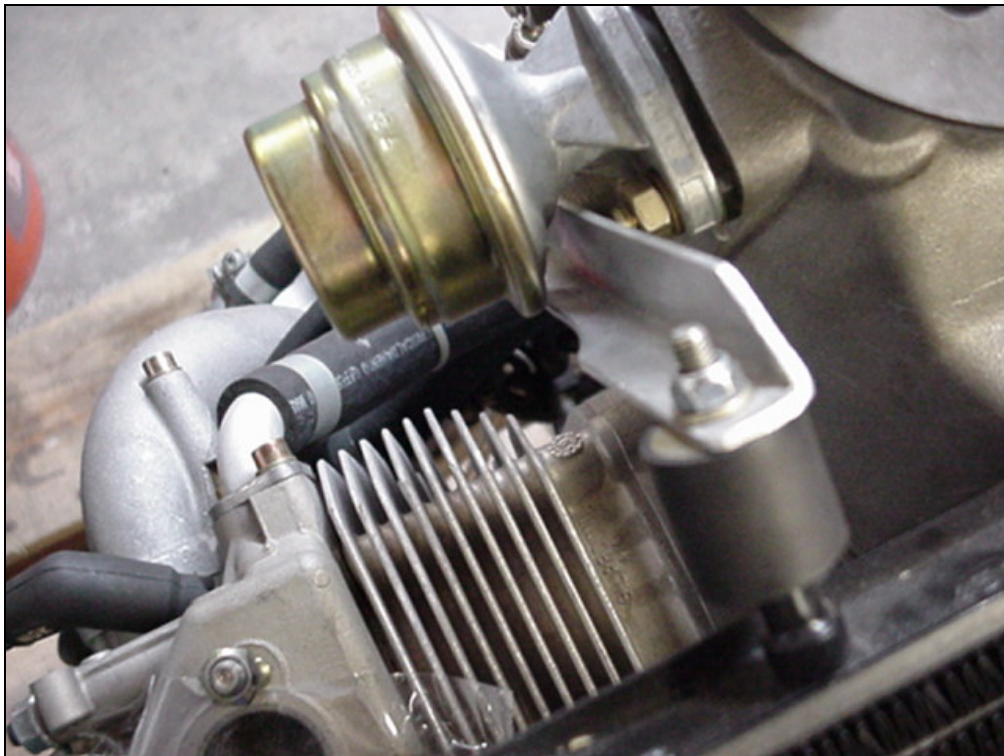
Tapped holes on the side of the gear reduction unit.

Bracket sets the angle

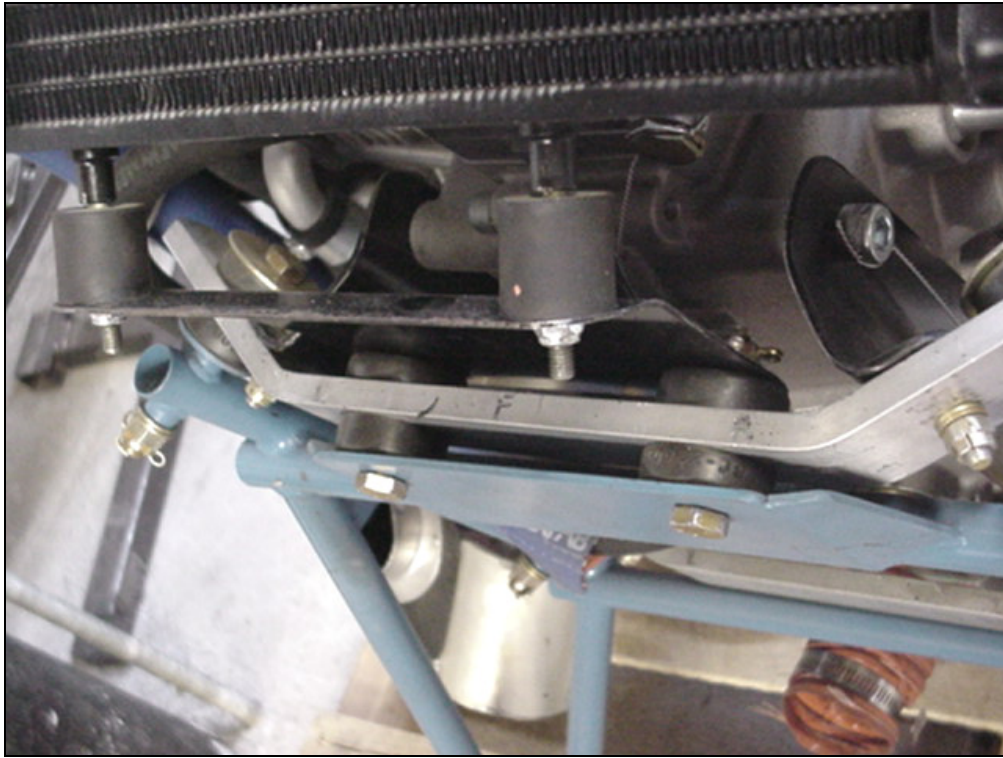


Top of radiator is level.

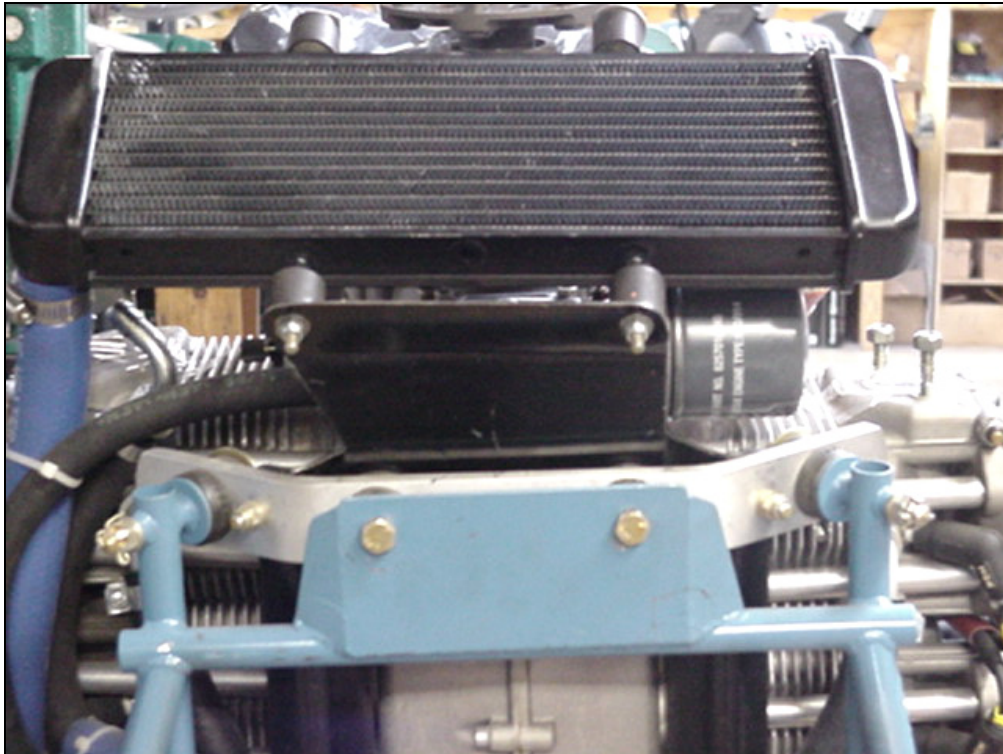
Same distance left and right side to the engine.



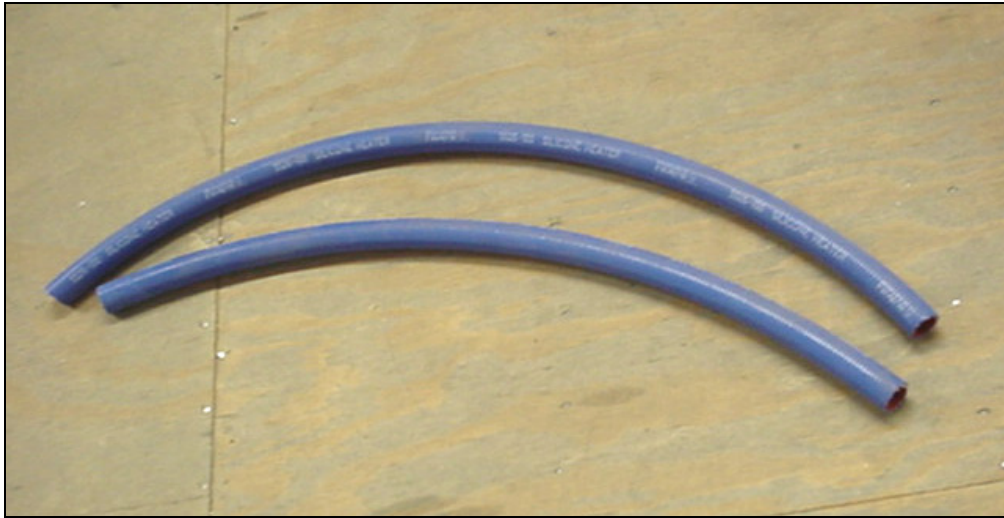
Cutout in bottom flange to make room for the fuel pump



3/8" holes.
Bolted on of 22001-13
Green Bot Barry Mounts



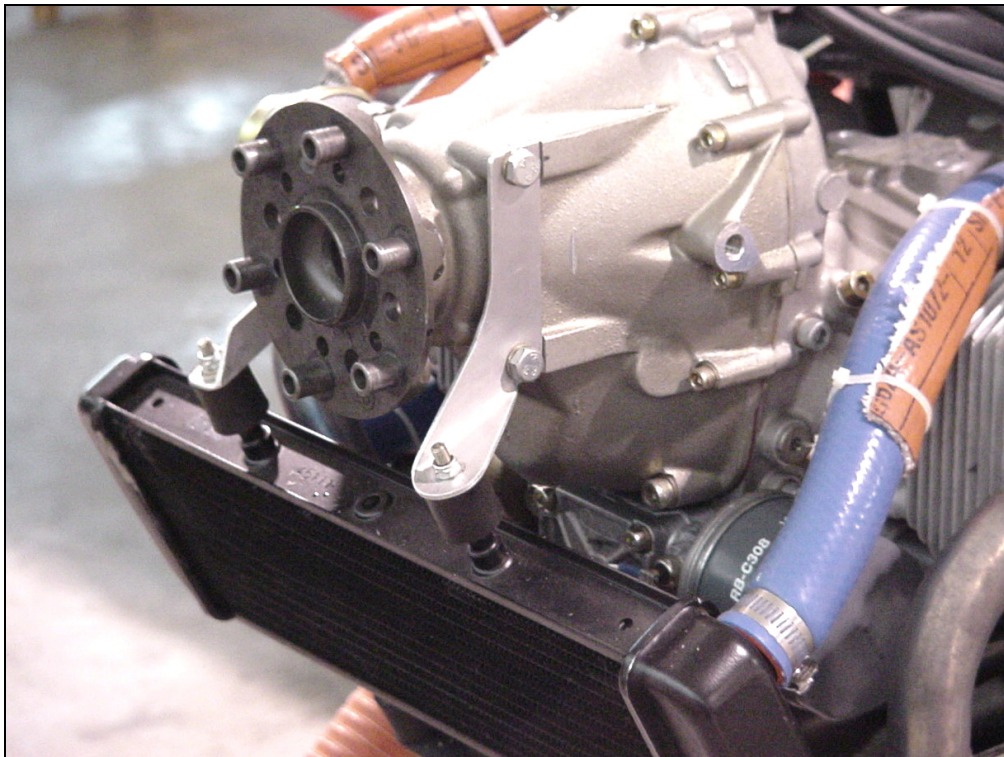
Bottom view looking up.



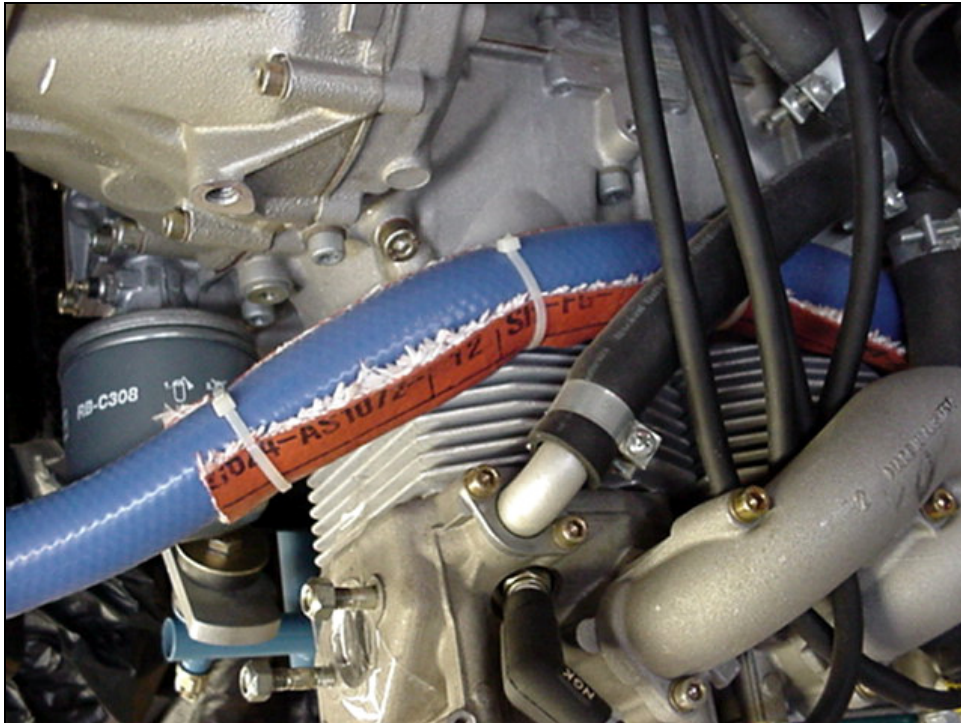
1" silicon heater hose

800mm from top of radiator to water pump

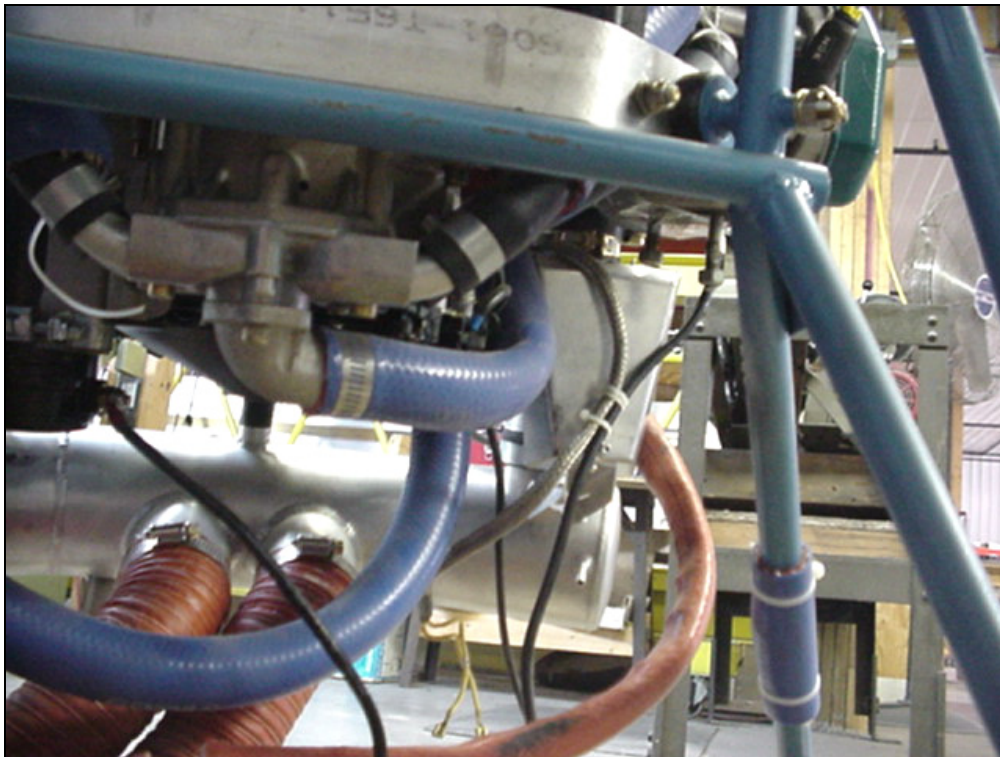
1200mm from bottom of radiator to pressure reservoir



Top of radiator



Over top of engine



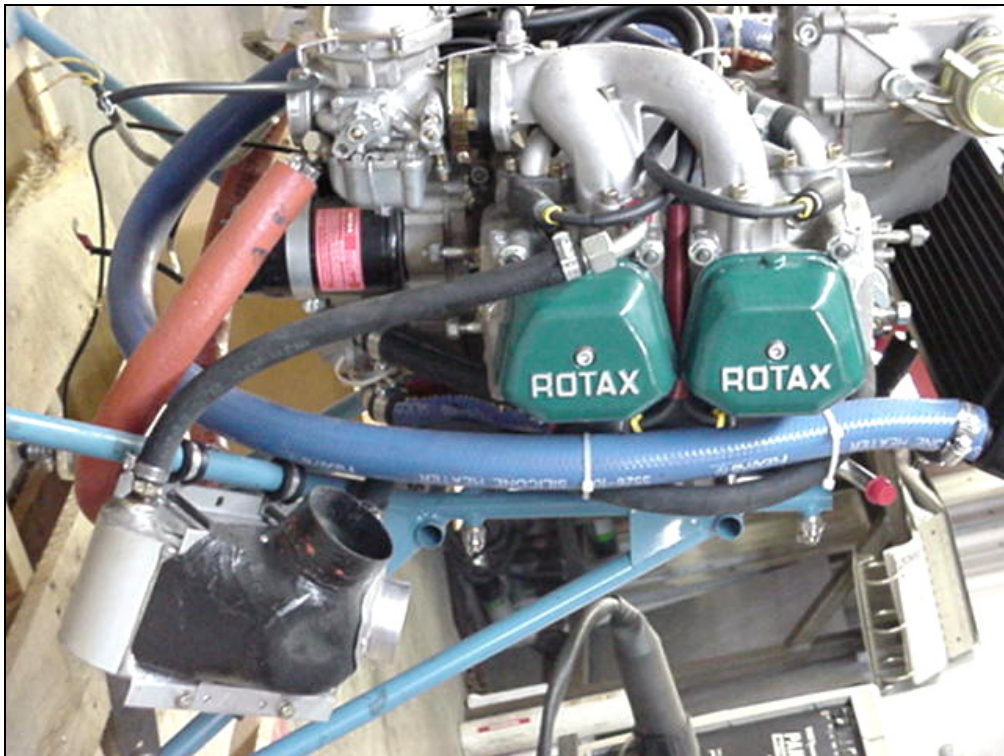
To water pump (back left of engine)

Outlet on the water pump points to the left

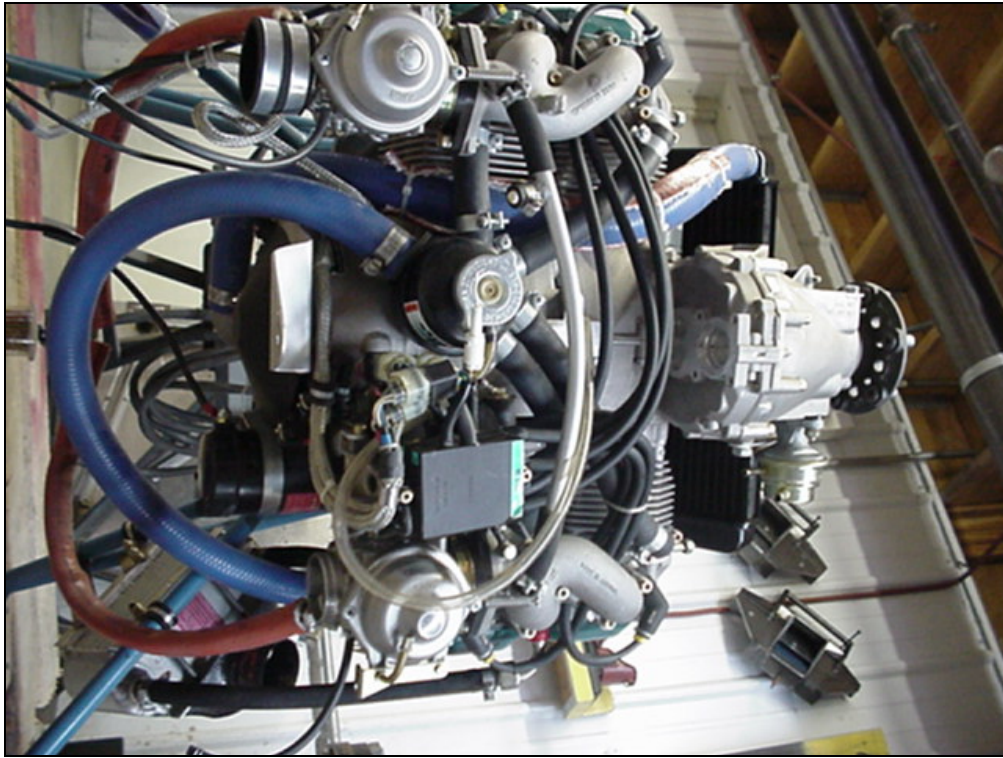
Looking up at the engine from underneath the engine mount.



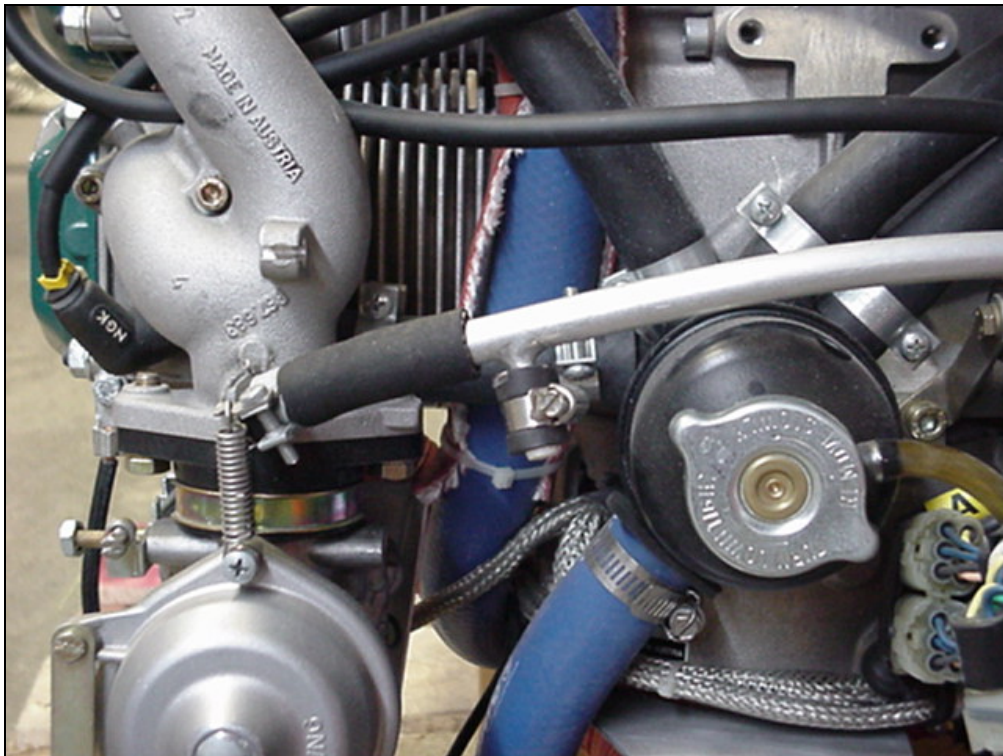
From bottom right of radiator

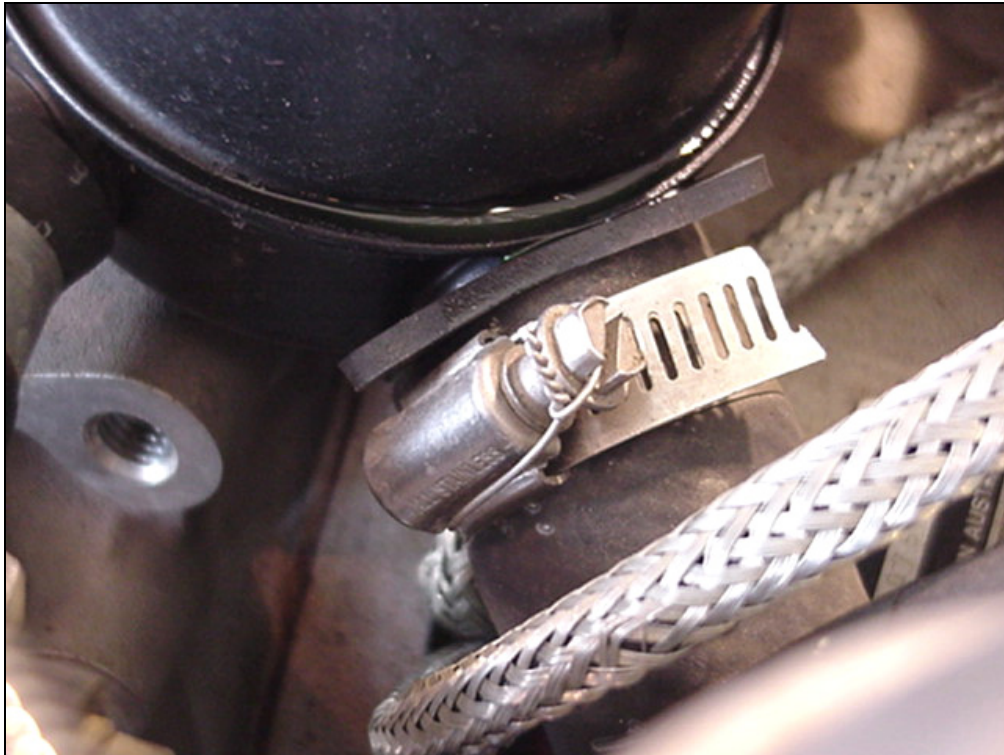


A long the left side of engine.

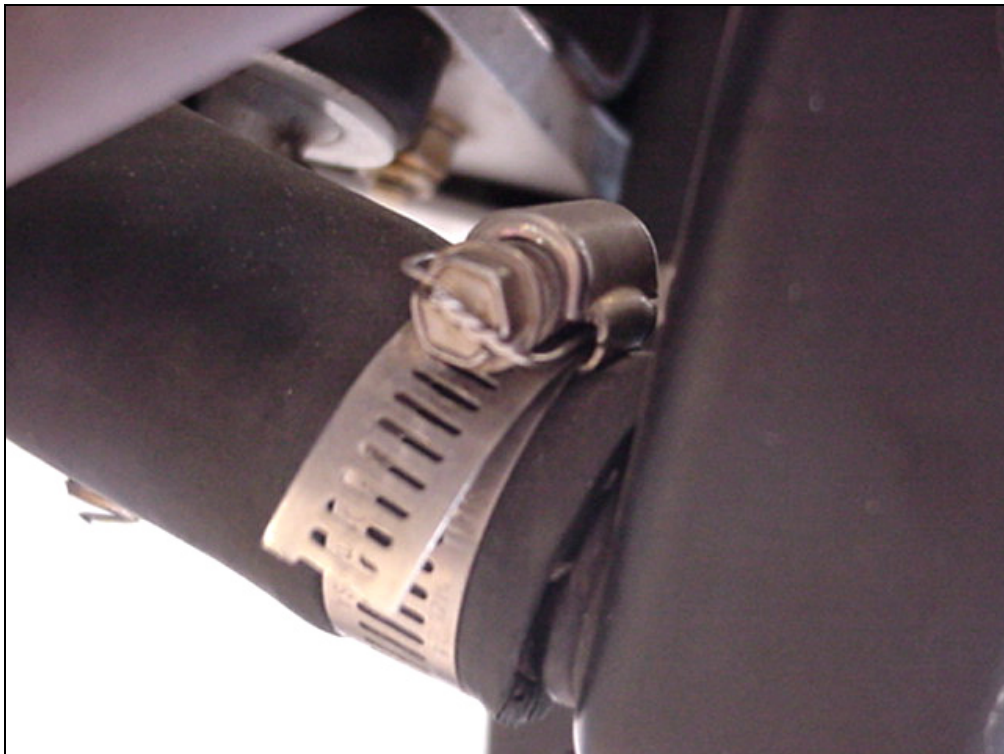


To pressure reservoir (on top of engine).





Hose clamps



Safety tie the hose clamps